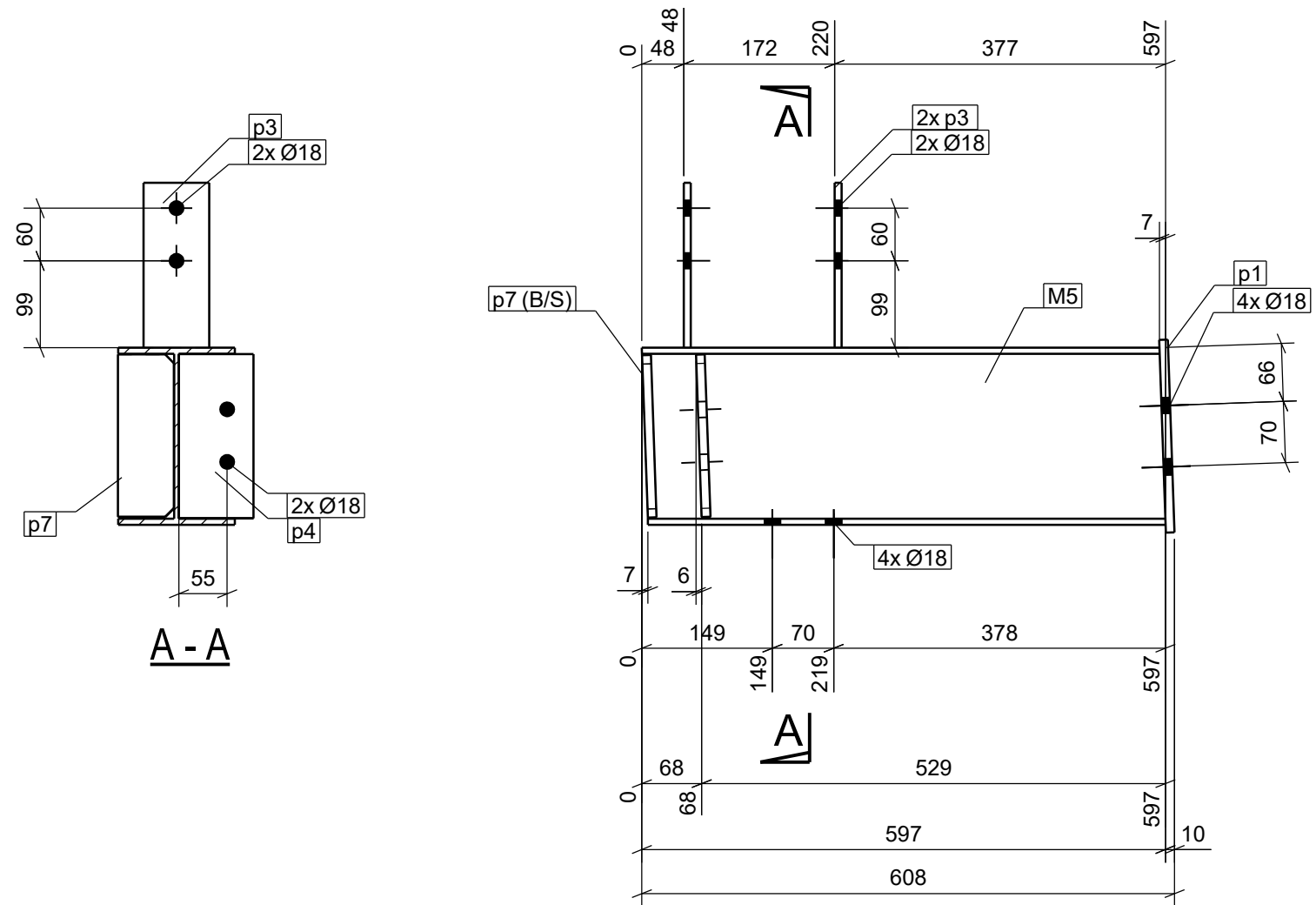
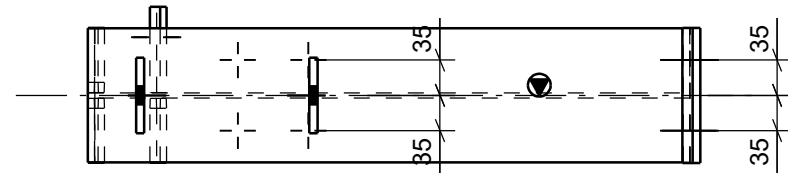


Grid	LOTING
-/	0

ITEM	QTY.	SECTION	LENGTH	GRADE	WEIGHT(kg)	AREA(m <sup>2</sup> )
M5	1	UB200*22	597	300+	13.5	0.5
p1	1	PLT10*134	220	250	9.3	0.3
p3	2	FL8*75	188	250	7.1	0.3
p4	1	PLT10*85	187	250	5.0	0.1
p7	3	PLT10*64	185	250	11.1	0.3
TOTAL					45.9	1.6



**MARK AS: R4 - QTY:1**  
**PAINT FINISH :**

ISSUED FOR APPROVAL

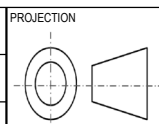
NOTES:  
 - WELDS TO BE 6CFW OR FSBW (CAT - SP TO AS1554.1) U.N.O  
 - ALL TOLERANCES TO AS4100 U.N.O  
 - REMOVE ALL SHARP EDGES, CLEAN UP PARTS AS REQUIRED  
 - REFER TO PART DRAWINGS FOR FURTHER INFORMATION  
 - STAMP LOCATION CRITICAL, DENOTED. (Symbol)  
 - ALL HOLES ARE Ø22 U.N.O  
 - IF IN DOUBT -- ASK

	FAB	FAB.CHK	WELD	WELD CHK	ALLOW			
NAME								
START TIME								
FINISH TIME								
MINUTES						A	19/03/21	ISSUED FOR APPROVAL
DATE						REV	DATE	DESCRIPTION
								JF
								DW

**GANT & SONS**  
 STRUCTURAL STEELWORK  
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 Ph: (08) 8284 5640

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STAGE: STEEL	
JOB No. 9999	V/O No. ***
DRAWN: JF	DATE: 19.03.2021
CHECKED: GS	DATE: 19.03.2021



PROJECT: INNOVATION PROJECT	
LOCATION:	
CLIENT: SARAH	DRWG SIZE: A3
DRAWING No. R4	REV: A