

# **2020 ACRS Certification**

InfraBuild supplies a comprehensive range of steel products manufactured to AS/NZS 3679.1, AS/NZS 4671 and AS/NZS 4672 for use in the construction industry.

Mill test certificates for these products demonstrate that the product conforms to the requirements of the relevant Australian Standard. ACRS certification is confirmation from an independent authority that the mill has demonstrated capability to manufacture the products to the relevant Australian Standards and does so consistently.

All products supplied by InfraBuild that are covered by an ACRS Certificate are included in the 2020 Compendium of ACRS Certificates.

ACRS Certificates for Austube Cold-formed hollow sections can be accessed from <a href="https://www.AustubeMills.com">www.AustubeMills.com</a>



# **ACRS Certification**

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#### Certificate Number: 110301



#### LIBERTY PRIMARY STEEL WHYALLA, SA, AUSTRALIA

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# Scope of Certification

Manufacture of hot-rolled sections to AS/NZS 3679.1:2016, plus the requirements of the "Materials" sections of AS 4100:1998 Steel structures, AS/NZS 5100.6:2017 Bridge design – Steel and Composite Construction, or AS/NZS 5131:2016 Structural steelwork - Fabrication and erection, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard - Materials fabrication and construction.

Full details of the products for which certification has been achieved should be viewed at: *www.steelcertification.com* 

By authority of ACRS Board:



Philip Sanders, Executive Director

Valid until:

31 December 2020

First certified:





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### Australasian Certification Authority for Reinforcing and Structural Steels Ltd Products assessed by ACRS to AS/NZS 3679.1:2016

To be read in conjunction with Certificate Number: 110301



has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by "<", below and is entitled to use the ACRS mark with these products.

#### Hot-Rolled Sections to AS/NZS 3679.1

Structural Sections	Range	300	300L0	300S0	350	350L0	350S0
Universal Beams	150UB14.0 kg/m to 610UB125 kg/m	~	~	~	~	~	~
Universal Columns	100UC14.8 kg/m to 310UC158 kg/m	~	~	~	~	~	*
Universal Bearing Piles	200UBP122 kg/m to 310UBP149 kg/m	~	~	~	~	~	~
Parallel Flange Channels	150mm to 380mm	~	~	~	~	~	~
Equal Angles	125x125x8mm to 200x200x26mm	~	~	~	~	~	~
Unequal Angles	150x90x8mm to150x100x12mm	~	~	~	~	~	~

#### Tag



#### Marking

Before 1/4/2019











Certificate Number: 110504



#### **INFRABUILD STEEL** *ROOTY HILL, NSW, AUSTRALIA*

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# Scope of Certification

Manufacture of hot-rolled sections to AS/NZS 3679.1:2016, plus the requirements of the "Materials" sections of AS 4100:1998 Steel structures, AS/NZS 5100.6:2017 Bridge design – Steel and Composite Construction, or AS/NZS 5131:2016 Structural steelwork - Fabrication and erection, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard - Materials fabrication and construction.

Full details of the products for which certification has been achieved should be viewed at: *www.steelcertification.com* 

By authority of ACRS Board:



Philip Sanders, Executive Director

Valid until:

31 December 2020

First certified:











# Australasian Certification Authority for Reinforcing and Structural Steels Ltd **Products assessed by ACRS to AS/NZS 3679.1:2016**

To be read in conjunction with Certificate Number: 110504



#### **INFRABUILD STEEL** *ROOTY HILL, NSW, AUSTRALIA*

has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by " $\checkmark$ ", below and is entitled to use the ACRS mark with these products.

#### Hot-Rolled Sections to AS/NZS 3679.1

Structural Sections	Range	300	300L0	350	350L0
Equal Angles	25x25x3mm to 75x75x10mm	~		~	
Unequal Angles	65x50x5mm to 75x50x8mm	~		~	
Square Edge Flats	20 to 150mm width 5 to 25mm thickness	~		~	
Rounds	12mm to 25mm	~		~	
Squares	10mm to 25mm	~		~	

#### Marking





#### Tag









#### Certificate Number: 110803



#### **INFRABUILD STEEL** *LAVERTON, VIC, AUSTRALIA*

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# Scope of Certification

Manufacture of hot-rolled sections to AS/NZS 3679.1:2016, plus the requirements of the "Materials" sections of AS 4100:1998 Steel structures, AS/NZS 5100.6:2017 Bridge design – Steel and Composite Construction, or AS/NZS 5131:2016 Structural steelwork - Fabrication and erection, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard - Materials fabrication and construction.

Full details of the products for which certification has been achieved should be viewed at: *www.steelcertification.com* 

By authority of ACRS Board:



Philip Sanders, Executive Director

Valid until:

31 December 2020

First certified:





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# Australasian Certification Authority for Reinforcing and Structural Steels Ltd **Products assessed by ACRS to AS/NZS 3679.1:2016**

To be read in conjunction with Certificate Number: 110803



#### **INFRABUILD STEEL** *LAVERTON, VIC, AUSTRALIA*

has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by " $\checkmark$ ", below and is entitled to use the ACRS mark with these products.

#### Hot-Rolled Sections to AS/NZS 3679.1

Structural Sections	Range	300	300L0	350	350L0
Parallel Flange Channels	75mm, 100mm, 125mm & 150mm	~			
Equal Angles	90x90x6mm to 100x100x10mm	~			
Unequal Angles	100x75x6mm to125x75x12mm	~			
Rounds	10mm, 27mm to 33mm	~			

#### Marking











Certificate Number: 120505



#### INFRABUILD STEEL manufactured exclusive agreement by Osaka Steel Co. Ltd OKAJIMA, OSAKA, JAPAN

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# **Scope of Certification**

Manufacture of hot-rolled sections to AS/NZS 3679.1:2016, plus the requirements of the "Materials" sections of AS 4100:1998 Steel structures, AS/NZS 5100.6:2017 Bridge design – Steel and Composite Construction, or AS/NZS 5131:2016 Structural steelwork - Fabrication and erection, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard - Materials fabrication and construction.

Full details of the products for which certification has been achieved should be viewed at: *www.steelcertification.com* 

By authority of ACRS Board:



Philip Sanders, Executive Director

Valid until:

31 December 2020

First certified:











# Australasian Certification Authority for Reinforcing and Structural Steels Ltd

Products assessed by ACRS to AS/NZS 3679.1:2016

To be read in conjunction with Certificate Number: 120505



#### INFRABUILD STEEL manufactured exclusive agreement by Osaka Steel Co. Ltd OKAJIMA, OSAKA, JAPAN

has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by " $\checkmark$ ", below and is entitled to use the ACRS mark with these products.

#### Hot-Rolled Sections to AS/NZS 3679.1

Structural Sections	Range	300	300L0	350	350L0
Tapered Flange Beam	100x45mm	~		~	
Tapered Flange Beam	125x65mm	~		~	
Unequal Angles	100x75mm in 6, 8 and10 mm thickness	~			
Unequal Angles	125x75mm in 6, 8, 10 and 12 mm thickness	~			

#### Marking



#### Tag









Certificate Number: **T1013** 

## Australasian Certification Authority for Reinforcing and Structural Steels Ltd Certificate of Product Performance Technical Approval



#### INFRABUILD STEEL

manufactured exclusive agreement by Osaka Steel Co. Ltd OKAJIMA, OSAKA, JAPAN

# Scope of Certification

has satisfied the Australasian Certification Authority for Reinforcing and Structural Steels Ltd that it supplies:

Product:	Grade 300 150 mm by 90 and 150 mm by 100 Unequal angles
Scheme:	ACRS Scheme Rules
Normative document:	AS/NZS AS/NZS 3679.1: 2016

Note: . The Unequal angles manufactured by InfraBuild Steel have been assessed by ACRS against the requirements of AS/NZS 3679.1. The product is approved as meeting the requirements of AS/NZS 3679.1 with the exception of clearly and legible markings as per Clause 11.1.1. sections c), d) and e).

*By authority of ACRS Board:* 



Philip Sanders, Executive Director

Valid until:

31 December 2020

First issued:









Certificate Number: T1013

## Australasian Certification Authority for Reinforcing and Structural Steels Ltd Certificate of Product Performance Technical Approval



INFRABUILD STEEL manufactured exclusive agreement by Osaka Steel Co. Ltd OKAJIMA, OSAKA, JAPAN

#### **Products manufactured:**

The products conform to the requirements of AS/NZS 3679.1 :2016.

**Unequal angles :** Designation 150x90mm in 8, 10 and 12 mm thickness Grade 300 Designation 150x100mm in 10 and 12 mm thickness Grade 300

#### Marking









Certificate Number: 31101



#### **INFRABUILD STEEL** *ROOTY HILL, NSW, AUSTRALIA*

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# Scope of Certification

Reinforcing Bar Manufactured to AS/NZS 4671:2001

Bar approved under this certificate remains ACRS certified after processing only if cut, or bent, or welded by an ACRS certified processor. For processed bar approval, please refer to the bar processor's ACRS certificate

Full details of the products for which certification has been achieved should be viewed at: *www.steelcertification.com* 

By authority of ACRS Board:



Valid until:

31 December 2020

First certified:

November 2003







# Australasian Certification Authority for Reinforcing and Structural Steels Ltd **Products assessed by ACRS to AS/NZS 4671:2001**

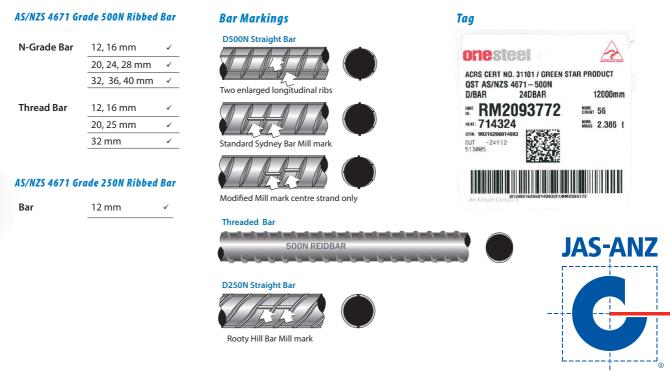
*To be read in conjunction with Certificate Number:* **31101** 



#### **INFRABUILD STEEL** *ROOTY HILL, NSW, AUSTRALIA*

has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by " $\checkmark$ ", below and is entitled to use the ACRS mark with these products.

### **Products manufactured :**



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Certificate Number: 31103



#### **INFRABUILD STEEL** *MAYFIELD, NSW, AUSTRALIA*

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# Scope of Certification

#### Reinforcing Bars in Coil Manufactured to AS/NZS 4671:2001

Bar approved under this certificate remains ACRS certified after processing only if cut, or bent, or welded by an ACRS certified processor. For processed bar approval, please refer to the bar processor's ACRS certificate.

Full details of the products for which certification has been achieved should be viewed at: *www.steelcertification.com* 

By authority of ACRS Board:



Valid until:

31 December 2020

First certified:

November 2003









#### Australasian Certification Authority for Reinforcing and Structural Steels Ltd

# **Products assessed by ACRS to AS/NZS 4671:2001**

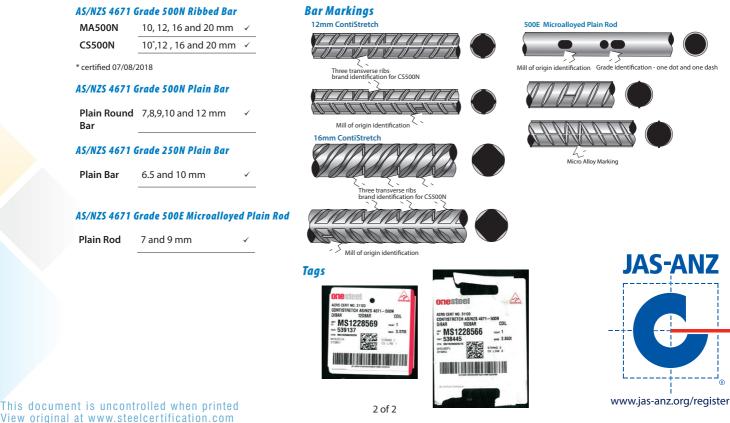
*To be read in conjunction with Certificate Number:* **31103** 



#### **INFRABUILD STEEL** *MAYFIELD, NSW, AUSTRALIA*

has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by " $\checkmark$ ", below and is entitled to use the ACRS mark with these products.

#### **Products manufactured :**







Certificate Number: 60203



#### **INFRABUILD WIRE** *MAYFIELD, NSW, AUSTRALIA*

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# Scope of Certification

#### Reinforcing Wire Manufacture to AS/NZS 4671:2001

Wire approved under this certificate remains certified if further processed (e.g. into mesh, or fitments) only by an ACRS Certified mesh manufacturer or processor. For mesh approval, please refer to the mesh manufacturer's ACRS certificate. For fitments and other processing, refer to the processor's ACRS certificate.

Full details of the products for which certification has been achieved should be viewed at: *www.steelcertification.com* 

By authority of ACRS Board:



Valid until:

31 December 2020

First certified:











## Australasian Certification Authority for Reinforcing and Structural Steels Ltd Products assessed by ACRS to AS/NZS 4671:2001

To be read in conjunction with Certificate Number: 60203



#### **INFRABUILD WIRE** MAYFIELD, NSW, AUSTRALIA

has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by " $\checkmark$ ", below and is entitled to use the ACRS mark with these products.

#### **Products manufactured :**

Plain Wire	3.15 - 5.55 mm	✓		0 D P /		
	6.0 - 9.88 mm	~				
Indented Wire	6.0 - 9.0 mm	$\checkmark$		Grade 50	DON	
IS/NZS 4671 Gra	de D500N					
Microalloy Dbar	9 mm	~				
IS/NZS 4671 Gra	de R500N					
Microalloy Plain Wire	8 mm	~	_		ん Mayfield Marking	
			esteel • steel	9.00 mm & 60203 WRE-HD I500L-REINFORCING C950-I-AS/NZS4671 Coil No 46178 M 140056		

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2 of 2





### Certificate Number: 31102



#### **INFRABUILD STEEL** *LAVERTON, VIC, AUSTRALIA*

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# Scope of Certification

#### Reinforcing Bar Manufactured to AS/NZS 4671:2001

Bar approved under this certificate remains ACRS certified after processing only if cut, or bent, or welded by an ACRS certified processor. For processed bar approval, please refer to the bar processor's ACRS certificate

Full details of the products for which certification has been achieved should be viewed at: *www.steelcertification.com* 

By authority of ACRS Board:



Valid until:

31 December 2020

First certified:

November 2003









### Australasian Certification Authority for Reinforcing and Structural Steels Ltd Products assessed by ACRS to AS/NZS 4671:2001

To be read in conjunction with Certificate Number: 31102



#### **INFRABUILD STEEL** LAVERTON, VIC, AUSTRALIA

has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by "
", below and is entitled to use the ACRS mark with these products.

#### **Products manufactured :**

#### AS/NZS 4671 Grade 500N Ribbed Bar

Bar	12, 16 mm	
	20, 24, 28 mm	v
	32, 36, 40, 50 mm	,

#### AS/NZS 4671 Grade 500E Microalloyed Ribbed Bar

12, 16 mm	
20, 25 mm	
32 mm	

#### **Bar Markings**





Tag



Deformed Bar 12x6000mm QST AS/NZS 4671 – 500N Heat(s): 168789 Est. Mass: 1.178 t dle: 12697527 Est. Pcs: 228



Bar





Certificate Number: 311021



#### **INFRABUILD STEEL** *LAVERTON, VIC, AUSTRALIA*

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# Scope of Certification

#### Reinforcing Bars in Coil Manufactured to AS/NZS 4671:2001

Bar approved under this certificate remains ACRS certified after processing only if cut, or bent, or welded by an ACRS certified processor. For processed bar approval, please refer to the bar processor's ACRS certificate.

Full details of the products for which certification has been achieved should be viewed at: *www.steelcertification.com* 

By authority of ACRS Board:



Valid until:

31 December 2020

First certified:

November 2003







#### Australasian Certification Authority for Reinforcing and Structural Steels Ltd

# **Products assessed by ACRS to AS/NZS 4671:2001**

*To be read in conjunction with Certificate Number: 311021* 



#### **INFRABUILD STEEL** *LAVERTON, VIC, AUSTRALIA*

has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by " $\checkmark$ ", below and is entitled to use the ACRS mark with these products.

### **Products manufactured :**







#### Certificate Number: 140506



#### **INFRABUILD WIRE** *GEELONG, VIC, AUSTRALIA*

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# Scope of Certification

#### Reinforcing Wire Manufacture to AS/NZS 4671:2001

Wire approved under this certificate remains certified if further processed (e.g. into mesh, or fitments) only by an ACRS Certified mesh manufacturer or processor. For mesh approval, please refer to the mesh manufacturer's ACRS certificate. For fitments and other processing, refer to the processor's ACRS certificate.

Full details of the products for which certification has been achieved should be viewed at: *www.steelcertification.com* 

By authority of ACRS Board:



Valid until:

31 December 2020

First certified:

29 May 2014







# Australasian Certification Authority for Reinforcing and Structural Steels Ltd **Products assessed by ACRS to AS/NZS 4671:2001**

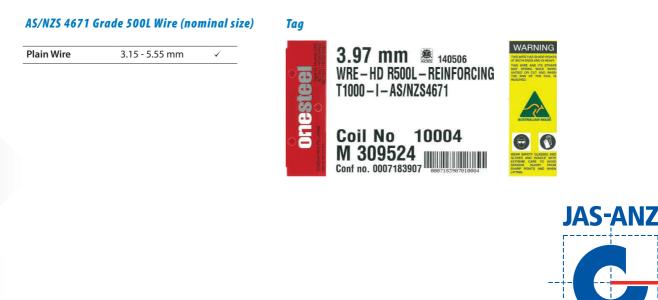
*To be read in conjunction with Certificate Number:* **140506** 



#### **INFRABUILD WIRE** *GEELONG, VIC, AUSTRALIA*

has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by " $\checkmark$ ", below and is entitled to use the ACRS mark with these products.

#### **Products manufactured :**







#### Certificate Number: 31108



#### **INFRABUILD CONSTRUCTION SOLUTIONS** *VILLAWOOD, NSW, AUSTRALIA*

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# **Scope of Certification**

- a) Processing and distribution of carbon steel bars and welded mesh in accordance with AS/NZS 4671, plus the requirements of the "material and construction requirements for reinforcing steel" clauses of AS 3600 Concrete structures and AS 5100.5 Bridge design Concrete, or the "Reinforcement" clauses of NZS 3109 Concrete Construction
- b) Threading of reinforcing bar for the application of a Dextra Coupler with Press Fit method of attachement. Training provided by supplier.

Processed steel reinforcing bar, wire and mesh is ACRS certified only if the material is manufactured by ACRS approved manufacturers. For bar, wire and mesh approval, please refer to the manufacturer's ACRS certificates.

Full details of the products for which certification has been achieved should be viewed at: www.steelcertification.com

By authority of ACRS Board:

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HET

Philip Sanders, Executive Director

Valid until:

31 December 2020

First certified:

November 2003







#### Certificate Number: 31107



#### INFRABUILD CONSTRUCTION SOLUTIONS REVESBY, NSW, AUSTRALIA

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# Scope of Certification

#### Reinforcing Mesh Manufacture to AS/NZS 4671:2001

Mesh approved under this certificate is certified only if manufactured from ACRS approved wire. For approval of wire, please refer to the wire manufacturer's ACRS certificate.

Full details of the products for which certification has been achieved should be viewed at: *www.steelcertification.com* 

By authority of ACRS Board:



Philip Sanders, Executive Director

Valid until:

31 December 2020

First certified:

November 2003









# Australasian Certification Authority for Reinforcing and Structural Steels Ltd **Products assessed by ACRS to AS/NZS 4671:2001**

*To be read in conjunction with Certificate Number: 31107* 



#### INFRABUILD CONSTRUCTION SOLUTIONS REVESBY, NSW, AUSTRALIA

has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by " $\checkmark$ ", below and is entitled to use the ACRS mark with these products.

#### **Products manufactured :**

4 <i>S/NZS</i> 4671 Gra	ae SUUL N	esn	Marking			
Square Mesh	SL52	$\checkmark$		_	_	
	SL62	~				
	SL72	~				
	SL81	<ul> <li>✓</li> </ul>	Revesby			
	SL82	✓	nevesby			
	SL92	$\checkmark$	Tag			
	SL102	$\checkmark$	-			
			OneSteel Reinforcing	)	7/2/2006	
Rectangular Mesh	RL718	✓	Milperra		08:37	
	RL818	✓	SL82			
	RL918	✓				
	RL1018	$\checkmark$	REINFORCING MESH 6.0	) X 2.4M		
T M I	LOTM					
Trench Mesh	L8TM	<i>✓</i>	30 SH PER PACK			
	L11TM	$\checkmark$	Machine: Order No: M	Mass:	Tag ID:	
				1.490 TM	182263	



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Revisions in RED





Certificate Number: 131101



#### INFRABUILD CONSTRUCTION SOLUTIONS REVESBY, NSW, AUSTRALIA

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# Scope of Certification

#### Reinforcing Wire Manufacture to AS/NZS 4671:2001

Wire approved under this certificate remains certified if further processed (e.g. into mesh, or fitments) only by an ACRS Certified mesh manufacturer or processor. For mesh approval, please refer to the mesh manufacturer's ACRS certificate. For fitments and other processing, refer to the processor's ACRS certificate.

Full details of the products for which certification has been achieved should be viewed at: *www.steelcertification.com* 

By authority of ACRS Board:



Valid until:

31 December 2020

First certified:

19 November 2013







# Australasian Certification Authority for Reinforcing and Structural Steels Ltd **Products assessed by ACRS to AS/NZS 4671:2001**

*To be read in conjunction with Certificate Number:* **131101** 



#### INFRABUILD CONSTRUCTION SOLUTIONS REVESBY, NSW, AUSTRALIA

has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by " $\checkmark$ ", below and is entitled to use the ACRS mark with these products.

#### **Products manufactured :**

#### AS/NZS 4671 Grade 500L Wire (nominal size)

	Coil	
Plain Wire	4.75 - 5.35 mm	~
	6.75 - 10.0 mm	~
Deformed Wire	4.77 - 5.37 mm	~
	6.0 - 9.5 mm	~
	10.7 - 11.9 mm	~
	Bar	
Plain Wire	4.75 - 5.35 mm	~
	6.75 - 10.0 mm	~
Deformed Wire	4.77 - 5.37 mm	~
	6.0 - 9.5 mm	~
	10.7 - 11.9 mm	~
Ribbed Wire -	7.6 - 9.5 mm	~
	10.0 - 12.0 mm	~

#### Wire Markings



#### Tag

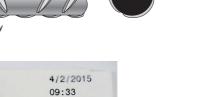
REVESBY™ MESH 09:33

RW10.70S

 Machine:
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 ACRS CERTIFICATE No. 131101









#### Certificate Number: 60201



#### **INFRABUILD CONSTRUCTION SOLUTIONS** *NOBLE PARK, VIC, AUSTRALIA*

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# **Scope of Certification**

- a) Processing and distribution of carbon steel bars and welded mesh in accordance with AS/NZS 4671, plus the requirements of the "material and construction requirements for reinforcing steel" clauses of AS 3600 Concrete structures and AS 5100.5 Bridge design Concrete, or the "Reinforcement" clauses of NZS 3109 Concrete Construction
- b) Threading of reinforcing bar for the application of a Griptek Coupler with Press Fit method of attachment. Training provided by supplier.

Processed steel reinforcing bar, wire and mesh is ACRS certified only if the material is manufactured by ACRS approved manufacturers. For bar, wire and mesh approval, please refer to the manufacturer's ACRS certificates.

Full details of the products for which certification has been achieved should be viewed at: www.steelcertification.com

By authority of ACRS Board:

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Philip Sanders, Executive Director

Valid until:

31 December 2020

First certified:









Certificate Number: 311061



#### **INFRABUILD CONSTRUCTION SOLUTIONS** ACACIA RIDGE, QLD, AUSTRALIA

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# Scope of Certification

Processing and distribution of carbon steel bars and welded mesh in accordance with AS/NZS 4671, plus the requirements of the "material and construction requirements for reinforcing steel" clauses of AS 3600 Concrete structures and AS 5100.5 Bridge design – Concrete, or the "Reinforcement" clauses of NZS 3109 Concrete Construction

Processed steel reinforcing bar, wire and mesh supplied under this certificate is ACRS certified only if the material is within the scope of certification of the ACRS certified manufacturer. For bar, coil, wire and mesh approval please refer to the manufacturer's ACRS certificates.

Full details of the products for which certification has been achieved should be viewed at: www.steelcertification.com

By authority of ACRS Board:

At when	

Philip Sanders, Executive Director

Valid until:

31 December 2020

First certified:

November 2003







Certificate Number: 140501



#### **INFRABUILD CONSTRUCTION SOLUTIONS** ACACIA RIDGE, QLD, AUSTRALIA

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# Scope of Certification

#### Reinforcing Wire Manufacture to AS/NZS 4671:2001

Wire approved under this certificate remains certified if further processed (e.g. into mesh, or fitments) only by an ACRS Certified mesh manufacturer or processor. For mesh approval, please refer to the mesh manufacturer's ACRS certificate. For fitments and other processing, refer to the processor's ACRS certificate.

Full details of the products for which certification has been achieved should be viewed at: *www.steelcertification.com* 

By authority of ACRS Board:



Valid until:

31 December 2020

First certified:

1 May 2014



This document is uncontrolled when printed View original at www.steelcertification.com







# Australasian Certification Authority for Reinforcing and Structural Steels Ltd **Products assessed by ACRS to AS/NZS 4671:2001**

*To be read in conjunction with Certificate Number:* **140501** 



#### **INFRABUILD CONSTRUCTION SOLUTIONS** ACACIA RIDGE, QLD, AUSTRALIA

has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by " $\checkmark$ ", below and is entitled to use the ACRS mark with these products.

#### **Products manufactured :**

#### AS/NZS 4671 Grade 500L Wire (nominal size)

Plain Wire	4.0 - 5.6 mm	$\checkmark$
	6.0 - 12.0 mm	~
Ribbed Wire	4.77 - 5.37 mm	~
	6.0 - 6.75 mm	~
	7.6 - 9.5 mm	~
	10.7 - 11.9 mm	~

#### Tag

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11.9MM	DIA RIBBED	WIRE	
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#### Wire Markings















Certificate Number: 31106



#### **INFRABUILD CONSTRUCTION SOLUTIONS** ACACIA RIDGE, QLD, AUSTRALIA

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# Scope of Certification

#### Reinforcing Mesh Manufacture to AS/NZS 4671:2001

Mesh approved under this certificate is certified only if manufactured from ACRS approved wire. For approval of wire, please refer to the wire manufacturer's ACRS certificate.

Full details of the products for which certification has been achieved should be viewed at: *www.steelcertification.com* 

By authority of ACRS Board:



Philip Sanders, Executive Director

Valid until:

31 December 2020

First certified:

November 2003







# Australasian Certification Authority for Reinforcing and Structural Steels Ltd **Products assessed by ACRS to AS/NZS 4671:2001**

*To be read in conjunction with Certificate Number: 31106* 



#### INFRABUILD CONSTRUCTION SOLUTIONS ACACIA RIDGE, QLD, AUSTRALIA

has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by " $\checkmark$ ", below and is entitled to use the ACRS mark with these products.

#### **Products manufactured :**

AS/NZS 4671 Gra	de 500L N	lesh	Marking
Square Mesh	SL62	~	
	SL72	~	
	SL81	$\checkmark$	
	SL82	$\checkmark$	
	SL92	~	Acacia Ridge
	SL102	~	Тад
Rectangular Mesh	RL718	✓	ACACIA RIDGE™ MESH 20/8/2010 07:38
	RL818	✓	SL92
	RL918	✓	REINFORCING MESH 6.0 X 2.4M
	RL1018	✓	20 SH PER PACK
	RL1118	$\checkmark$	Machine: Order No: Mass: Tag ID: 0556422 81180400 1.269 TM 90825
	RL1218	~	ACRS CERTIFIED TO AS/NZS 4671 - MADE IN AUSTRALIA
			JAS-ANZ
French Mesh	L8TM	$\checkmark$	REINFORCING
	L11TM	$\checkmark$	MESH
	L12TM	$\checkmark$	
			Made in Australia
			Complies to AS/NZS4671
			Certified by ACRS





Certificate Number: 40202



#### **INFRABUILD CONSTRUCTION SOLUTIONS** *CAVAN, SA, AUSTRALIA*

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# Scope of Certification

Processing and distribution of carbon steel bars and welded mesh in accordance with AS/NZS 4671, plus the requirements of the "material and construction requirements for reinforcing steel" clauses of AS 3600 Concrete structures and AS 5100.5 Bridge design – Concrete, or the "Reinforcement" clauses of NZS 3109 Concrete Construction

Processed steel reinforcing bar, wire and mesh supplied under this certificate is ACRS certified only if the material is within the scope of certification of the ACRS certified manufacturer. For bar, coil, wire and mesh approval please refer to the manufacturer's ACRS certificates.

Full details of the products for which certification has been achieved should be viewed at: www.steelcertification.com

By authority of ACRS Board:

At 103	
and along	

Philip Sanders, Executive Director

Valid until:

31 December 2020

First certified:



JAS-ANZ





#### Certificate Number: 60602



#### **INFRABUILD CONSTRUCTION SOLUTIONS** FORRESTFIELD, WA, AUSTRALIA

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# **Scope of Certification**

a) Processing and distribution of carbon steel bars and welded mesh in accordance with AS/NZS 4671, plus the requirements of the "material and construction requirements for reinforcing steel" clauses of AS 3600 Concrete structures and AS 5100.5 Bridge design – Concrete, or the "Reinforcement" clauses of NZS 3109 Concrete Construction

b) Threading of reinforcing bar for the application of a Griptek Coupler with Swagging method of attachment.

Processed steel reinforcing bar, wire and mesh is ACRS certified only if the material is manufactured by ACRS approved manufacturers. For bar, wire and mesh approval, please refer to the manufacturer's ACRS certificates.

Full details of the products for which certification has been achieved should be viewed at: www.steelcertification.com

By authority of ACRS Board:

at dear	1000
	at day

Philip Sanders, Executive Director

Valid until:

31 December 2020

First certified:

June 2006







Certificate Number: 80603



#### **INFRABUILD CONSTRUCTION SOLUTIONS** *WINNELLIE, NT, AUSTRALIA*

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# Scope of Certification

Processing and distribution of carbon steel bars and welded mesh in accordance with AS/NZS 4671, plus the requirements of the "material and construction requirements for reinforcing steel" clauses of AS 3600 Concrete structures and AS 5100.5 Bridge design – Concrete, or the "Reinforcement" clauses of NZS 3109 Concrete Construction

Processed steel reinforcing bar, wire and mesh supplied under this certificate is ACRS certified only if the material is within the scope of certification of the ACRS certified manufacturer. For bar, coil, wire and mesh approval please refer to the manufacturer's ACRS certificates.

Full details of the products for which certification has been achieved should be viewed at: www.steelcertification.com

By authority of ACRS Board:

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Philip Sanders, Executive Director

Valid until:

31 December 2020

First certified:

June 2008







Certificate Number: **T1003** 

## Australasian Certification Authority for Reinforcing and Structural Steels Ltd Certificate of Product Performance Technical Approval



#### **INFRABUILD WIRE** *MAYFIELD, NSW, AUSTRALIA*

# Scope of Certification

has satisfied the Australasian Certification Authority for Reinforcing and Structural Steels Ltd that it supplies:

Product:	Prestressing strand 15.7mm 1860MPa Relax 2 Line 1
Scheme:	ACRS Scheme Rules
Normative document:	AS/NZS 4672, plus the dimensions and properties for 7-wire strand in Table 12 (designation Y1860S7) of BS 5896.

Note: 15.7mm 7-wire strand is not referenced in AS/NZS 4672 Steel Prestressing materials. 15.7mm 7-wire strand manufactured by InfraBuild Wire has been assessed by ACRS against the requirements of AS/NZ 4672 and the dimensions and properties for 7-wire strand in Table 12 (designation Y1860S7) of BS 5896 High tensile steel wire and strand for the prestressing of concrete, and is Approved as meeting the minimum requirements of AS/NZS 4672, with the exception of diameter.

*By authority of ACRS Board:* 



Philip Sanders, Executive Director

Valid until:

31 December 2020

First issued:









Certificate Number: **T1003** 

## Australasian Certification Authority for Reinforcing and Structural Steels Ltd Certificate of Product Performance Technical Approval



#### **INFRABUILD WIRE** *MAYFIELD, NSW, AUSTRALIA*

### Products manufactured:

This product conforms with the specific requirements of AS/NZS 4672 and the specific requirements of Table 12 in BS 5896:2012 for Steel Grade Y 1860S7.

Steel Grade	Diameter mm	Tensile Strength MPa	Cross sectional area mm <sup>2</sup>	Mass/ Metre g/m	Permitted deviation on mass per metre %		Fm max kN	Fp0.1 kN
Y1860S7	15.7	1860	150	1172	+/-2	279	321	246

**Strand 7 Wire Ordinary** 15.7mm 1860MPa Relax 2 ✓ Line 1

#### Tag











Certificate Number: 71001



#### **INFRABUILD WIRE** *MAYFIELD, NSW, AUSTRALIA*

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

# Scope of Certification

Steel Prestressing Strand and Wire Manufacture to AS/NZS 4672:2007.

Full details of the products for which certification has been achieved should be viewed at: *www.steelcertification.com* 

By authority of ACRS Board:



Philip Sanders, Executive Director

Valid until:

31 December 2020

First certified:

October 2007









## Australasian Certification Authority for Reinforcing and Structural Steels Ltd Products assessed by ACRS to AS/NZS 4672:2007

To be read in conjunction with Certificate Number: 71001



#### **INFRABUILD WIRE** MAYFIELD, NSW, AUSTRALIA

has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by " $\checkmark$ ", below and is entitled to use the ACRS mark with these products.

#### **Products manufactured:**

#### **AS/NZS 4672 Prestressing Wire & Strand**

Manufactured			Certified Line
5.03mm 1700MPa	Relax 2 🗸	/	Line 2
9.5mm 1850MPa	Relax 2 🗸	/	Line 1
12.7mm 1870MPa	Relax 2 🗸	/	Line 1
15.2mm 1830MPa	Relax 2 🗸	/	Line 1
	5.03mm 1700MPa 9.5mm 1850MPa 12.7mm 1870MPa	5.03mm 1700MPa Relax 2 9.5mm 1850MPa Relax 2 12.7mm 1870MPa Relax 2	Manufactured           5.03mm         1700MPa         Relax 2         ✓           9.5mm         1850MPa         Relax 2         ✓           12.7mm         1870MPa         Relax 2         ✓           15.2mm         1830MPa         Relax 2         ✓

#### Tag 15.20 mm 🕷 71001 DUESTOC WST-LR-EHT STRAND AS4672-3000-I-TC-AS4672 Min 261kN RELAX 2 Coil No 51750 ₩1 ∠UO∠ŎĨ Conf no. 0005874084





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